

41

DART AEROSPACE LTD	Work Order:	21516
Description: Strut	Part Number:	D3007-041
Drawing: D3007 rev.A1	Qty:	5

Step	Location	Procedure	By	Date	Qty																																												
1	EXPEDITING	Open W/O	H	04.09.16	5																																												
2	STORES	<div>Pick:<table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D3007-1</td><td>Strut</td><td>B21518</td></tr><tr><td>1</td><td>D2012-107</td><td>Clevis</td><td>B21342</td></tr><tr><td>2</td><td>D2022-101</td><td>Spacer</td><td>B20959</td></tr><tr><td>1</td><td>AN4-10A</td><td>Bolt</td><td>M2963</td></tr><tr><td>1</td><td>AN960JD416</td><td>Washer</td><td>M5020</td></tr><tr><td>1</td><td>MS21042L4</td><td>Nut</td><td>M4764</td></tr><tr><td>1</td><td>D2705</td><td>Support bracket</td><td>B19322</td></tr><tr><td>1</td><td>SL69-BS</td><td>Clip</td><td>M13566</td></tr><tr><td>1</td><td>5/16-18</td><td>UNC lock nut</td><td>B21364A</td></tr><tr><td>1</td><td>AN960JD516</td><td>Washer</td><td>M15066</td></tr></tbody></table></div> <div>04.09.24</div> <div>D3015-3</div>	Qty	Part Number	Description	Batch	1	D3007-1	Strut	B21518	1	D2012-107	Clevis	B21342	2	D2022-101	Spacer	B20959	1	AN4-10A	Bolt	M2963	1	AN960JD416	Washer	M5020	1	MS21042L4	Nut	M4764	1	D2705	Support bracket	B19322	1	SL69-BS	Clip	M13566	1	5/16-18	UNC lock nut	B21364A	1	AN960JD516	Washer	M15066	ml DP	04.10.15 04/09/22	5 5
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3	METAL	Assemble as per Dwg D3007	ml	04-10-15	5																																												
4	QC	Inspect Level 5	H	04.10.18	5																																												
5	STORES	Identify and stock	C	04/10/18	5																																												
6	EXPEDITING	Close W/O Cost / part 26.74 545 04/10/18 (5)	H	04.10.19	5																																												

Rev	Date	Change	Revised By	Approved
A	01.03.23	New Issue	EC	
B	01.05.18	Changed pick list (ECN 354)	EC	H

RELEASED

01 05.22

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

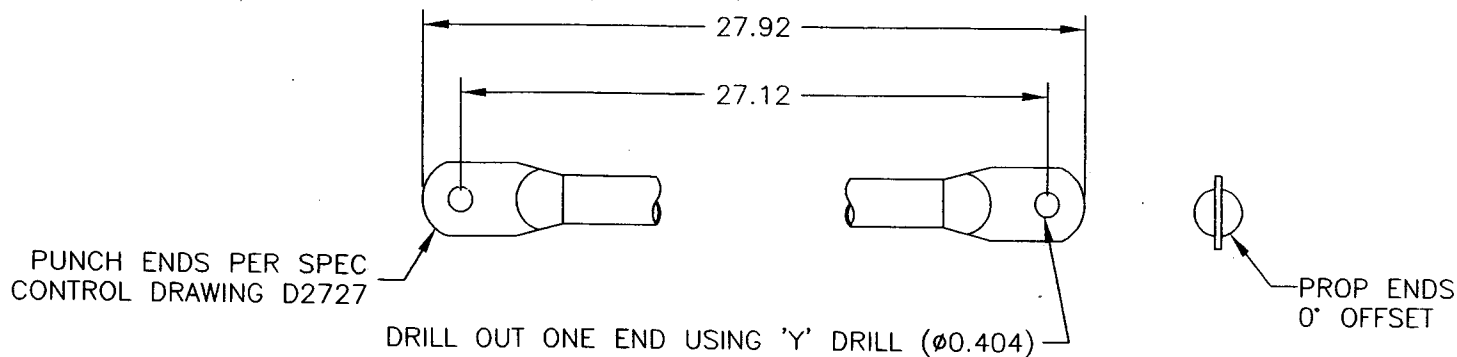
PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

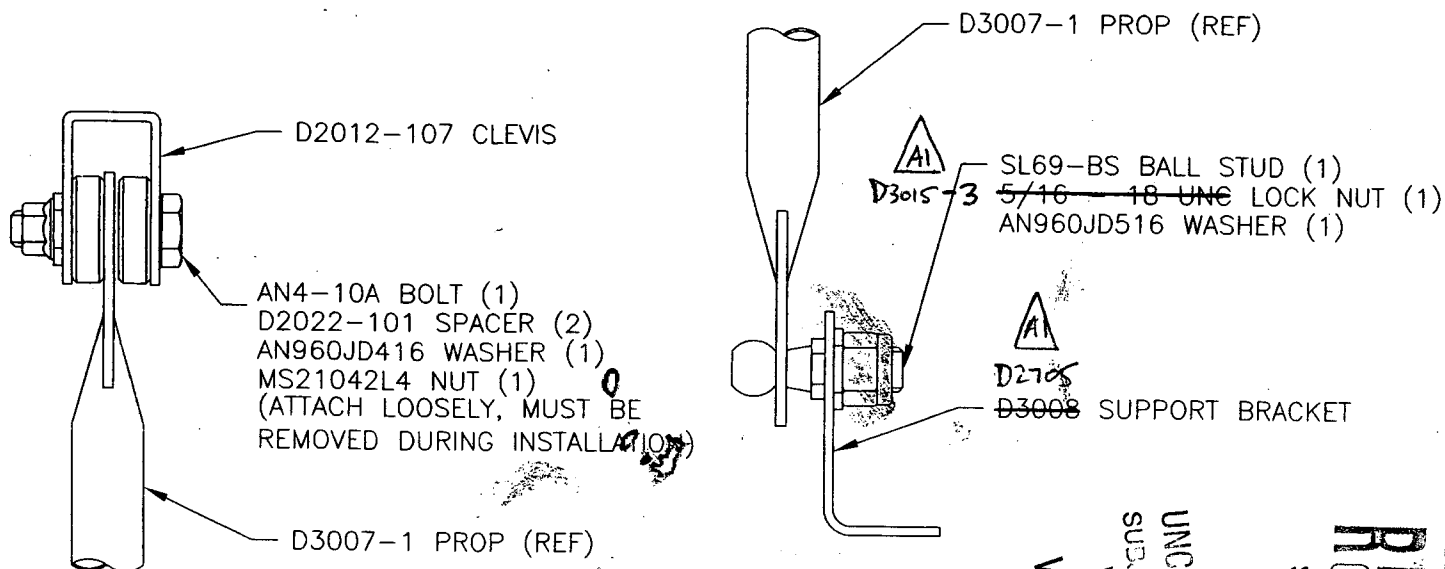


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>CP</i>	DRAWING NO.	REV. A
DATE		D3007	SHEET 1 OF 1
01.03.22		TITLE	SCALE
		PROP ASSEMBLY	1:2
A	01.03.22	NEW ISSUE	
A1	<i>CP</i> 01.05.04	CHANGE TO D2705 & D3015-3	



D3007-1 PROP

MATERIAL: AISI 304/316/318 SS TUBE, Ø0.50 X 0.035 WALL
ENSURE SEAMLESS TUBE IS USED
CAN MAKE FROM D2704



D3007-041 PROP ASSEMBLY

GENERAL NOTES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

RELEASED
01.05.30
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 21516

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 16, 2004
07:37 am

Work Order No : 0021516
Project Name : D3007-041
Project For : WK441
Work Order Type : Main
Main WO Number :
House Part Number : D3007-041
Description : Strut
Manufactured : Yes
Amount Req'd : 5
Amount Done : 0
Start Date : 09-15-04
Est Finish Date : 10-07-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00